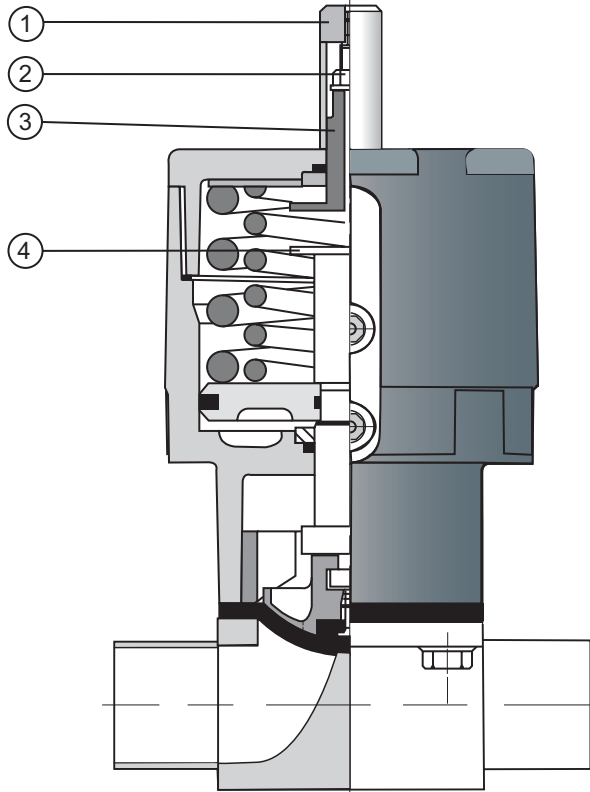


EC Actuators – Limit Open Travel Stop Operating Instructions

HC4 Diaphragm Valves

HC4/135/01/06.04



1. Unscrew the plastic indicator cover (1) by rotating in an anti-clockwise direction.
2. Using an appropriate wrench*, hold adjustment indicator (3) firmly in position.
3. Using an appropriate wrench*, unwind the seal locknut (2) by rotating this in an anti-clockwise direction – this disengages the locknut sealing element.
4. Rotate the adjustment indicator (3) to the desired travel and hold firmly with the correct spanner.
5. Rotate the seal locknut (2) clockwise until it is seated on the adjustment indicator (3) and lock them into position. Once tightening torque has been applied the sealing element is engaged.
6. Replace the plastic indicator cover (1) by rotating it in a clockwise direction onto the limit stop indicator (4) M4 thread.

*10mm on 0.50", 0.75" & 1.00" (DN15, DN20, & DN25) & 16mm on 1.50" & 2.00" (DN40 & DN50).